

Date: Thursday, 21/08/2008 5:13:31 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HOOK
 Job Number : 41574
 Estimate Number : 12076
 P.O. Number :
 This Issue : 21/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : MACHINED PARTS
 Previous Run : 40066
 Written By :
 Checked & Approved By : JLD 08.8.22
 Comment : Est. A 05.07.13 New issue KJJ/JLM

Part Number : PB6743001315
 Drawing Number : B6743001 PAGE43
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B1000X02500	6061-T6 Bar 1.00 x 2.50
Comment: Qty.: 0.2450 f(s)/Unit Total : 2.4497 f(s) 6061-T6 Bar 1.0" x 2.5" Material: 6061-T6 Bar (QQ-A-200/8)(M6061T6B1.000x02.500) Identify for B67-43001-315 Batch: <u>M103019</u>		
2.0	BAND SAW	BAND SAW
Comment: BAND SAW Cut blanks: 2.500" x 1.00" x 2.800" long		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev <u>B1</u> Folio Rev <u>B</u> Deburr		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
5.0	QC8	SECOND CHECK
Comment: SECOND CHECK		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

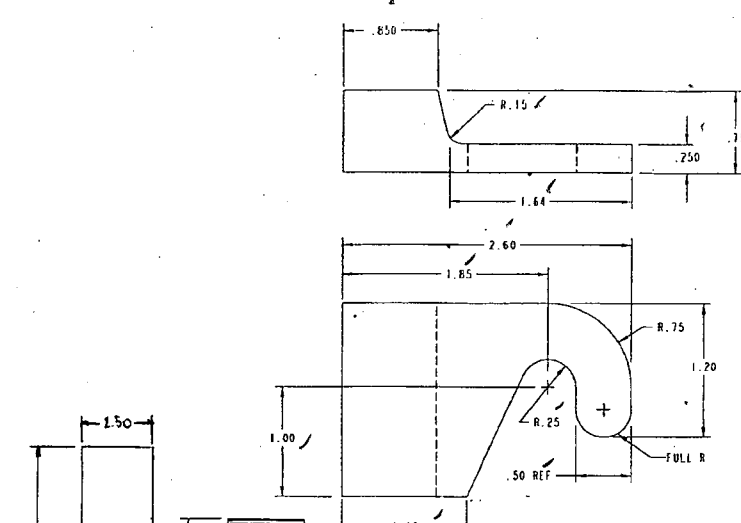
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

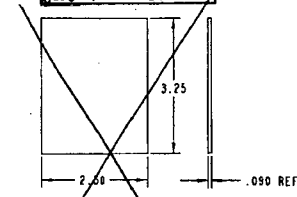
RELEASED
26-11-20



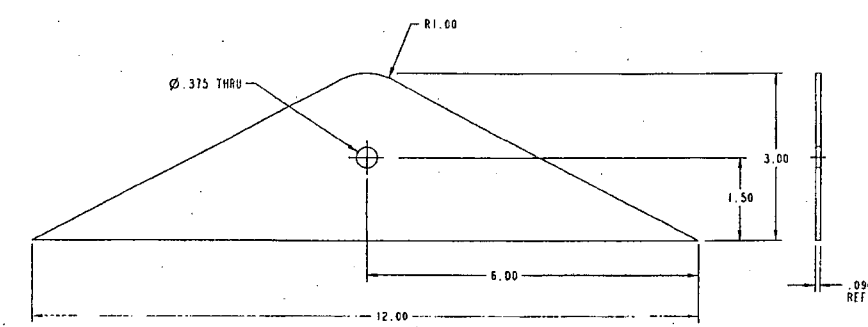
③ -315 HOOK
SCALE 2.000
MAT: 6061-T6 AL.
QQ-A-200/8

-313 BENDING
DETAIL

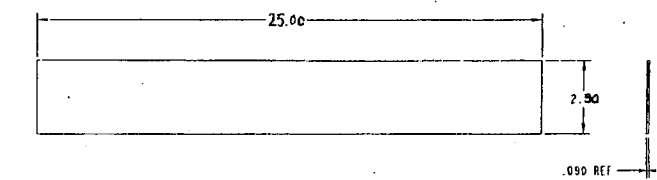
SUPERCEDED BY
NEW PART OF -313



② -317 PLATE
SCALE 0.750
MAT: 6061-T6 AL.
QQ-A-200/8



② -319 GUSSET
SCALE 1.000
MAT: 6061-T6 AL.
QQ-A-200/8



① -321 PLATE
SCALE 0.500
MAT: 6061-T6 AL.
QQ-A-200/8

① -313 FLAT PATTERN
SCALE 0.300
MAT: 6061-T6 AL.
QQ-A-200/8

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75052
D OSUV8 B67-43001
SCALE: 1/4" = 1" DATE: 4-3-85

ORIGINAL

NO. 21874
SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

